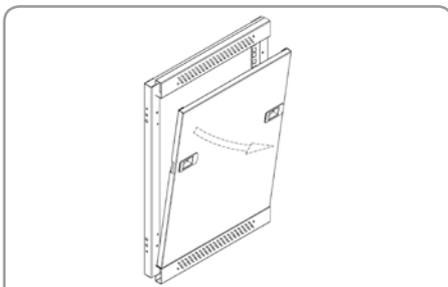
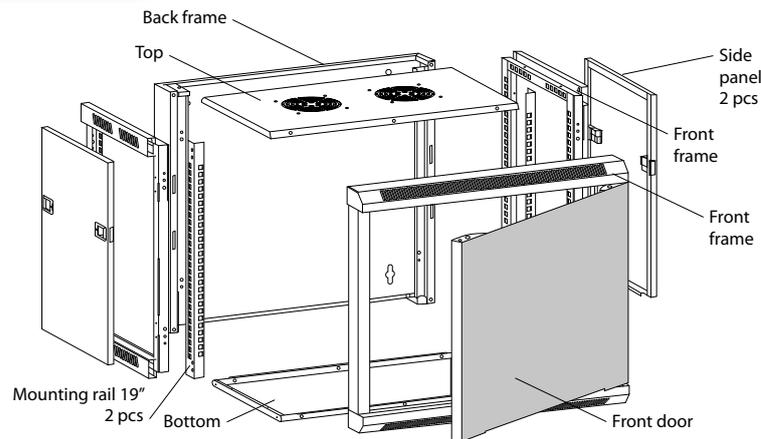
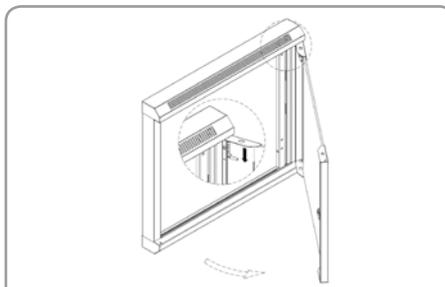


# CABINET RACK 19" FLAT PACK MANUAL ASSEMBLY



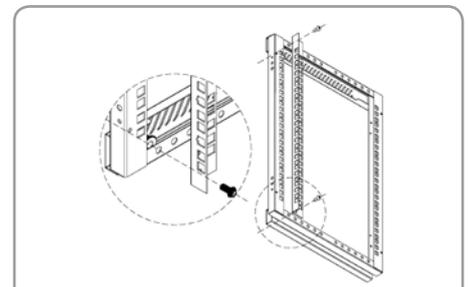
### STEP 1

Remove panels from side frames, put them separate for the preparation of the frame assembly.



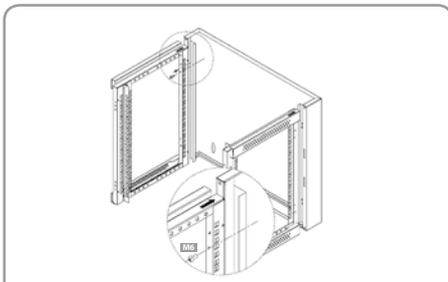
### STEP 2

Open the front door by key, pull the door latch downward, refer to the picture, remove the front door from front frame, put them separate for the preparation of the frame assembly.



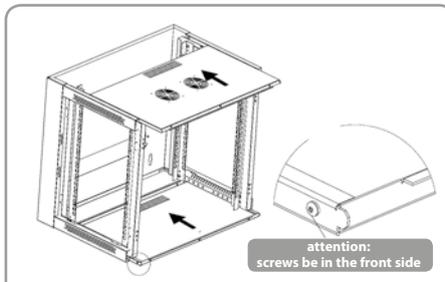
### STEP 3

Fix 19" mounting rails to the first holes of top & bottom of side frames by 4sets of M5 screws.



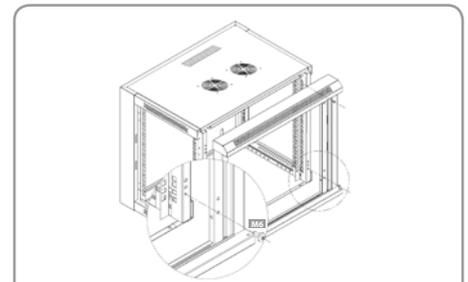
### STEP 4

Install side frames to the grooves of back frame by 4pcs of M6\*12 screws (6pcs if more than 18U) as shown by the arrow in the picture, note 19" mounting rails are in the front side.



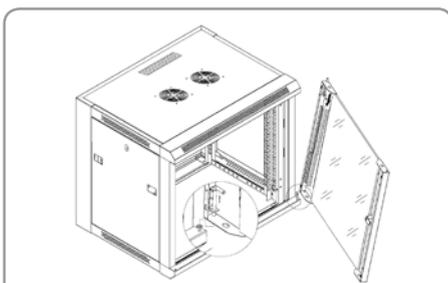
### STEP 5

Install top and bottom as shown by the arrow in the picture.  
Tip: Please note the direction when install bottom, screws will be in the front side, please refer to picture.



### STEP 6

Install front frame by 4pcs of M6\*12 screws (6pcs of M6\*12 screws if more than 18U), refer to the picture.



### STEP 7

Install the panels and front door as showed in the picture. Adjust the diagonal size so door can work well.



### ATTENTION!!!

**Read carefully this instruction before unpacking the cabinet.**



**Unpacking and the product must be made in the flat position and using appropriate personal protective equipment such as safety helmet, safety shoes and gloves.**

### ACCESSORIES INCLUDED

- M5x10 self-tapping screws ->10pcs
- M6x12 screws -> 8pcs
- M6x12 screws&square nuts 12U& less than12U ->10SET
- More than12U ->20SET

Tip: Check the quantities of the items after open package, ensure the quantities is right to improve the assembly efficiency.  
**ATTENTION:** Please remove front door and side /back panels from the frame while unpacking